

Technical Information

Adhesin A 7277



Type of adhesive: emulsion-based adhesives containing plasticizer

Field of application: Graphic Industry:
Casing in of book blocks, side glueing of books.

Product specifications:	Test Method
Viscosity: 2.300 ± 500 mPa.s	Brookfield RVT, 3/20/23,ISO 2555
pH-value: 4,5 ± 1,0	ISO 976

Properties: Adhesin A 7277 is a fast setting, solvent free adhesive.

Adhesin A 7277 is suitable for seam and surface glueing. Besides excellent stay-flat properties Adhesin A 7277 provides clean machineability as well as good cleaning properties.

Film: soft elastic, reversible

Processing: Processing can be effected either by means of a bottle or a circulating pump system.

Application: by means of segment, nozzle, roller
Most suitable processing temperature : 18 - 25 °C.

Dilution: Adhesin A 7277 can be diluted with cold water if required.

Cleaning: Uncured adhesive residues can easily be removed with water. Wetting agents accelerate the cleaning process.

Disposal: see Safety Data Sheet

Protective Measures: see Safety Data Sheet

**Storage Conditions/
Shelf Life:** In closed original packaging 6 months from date of production. Optimum storage temperature: 15 - 25 °C, protect from frost. Close containers thoroughly after use.

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.
Düsseldorf, July 2006

