



# Hi-Tack 76 Spray Adhesive

## Technical Data

March 2012

### Product Description

Industrial aerosol spray adhesive with high tack for one surface bonding applications.

### Key Features

- It can effectively bond many hard to hold materials such as polyethylene and polypropylene.
- It can also bond rubber, fabric, felt, cardboard, cork, foil, many plastics, etc., to themselves and to wood, metal and other surfaces.
- An excellent choice for fabric headliners.

### Typical Properties

**Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

Product	3M™ Hi-Tack 76 Spray Adhesive
Base:	Synthetic Elastomer
Solids Content - (by wt.):	13.5%
Density (lbs/gal):	6.5
Viscosity (cps):	N/A
Color(s):	Translucent
Volatile Organic Compounds (VOC):	< 55
Hazardous Air Pollutants (HAPS) % wt (calculated):	No
CARB Compliant:	Yes
GREENGUARD Indoor Air Quality Certified®:	No
LEED® Eligible:	Yes
Coverage @ 2.5 grams /ft <sup>2</sup> per Can (sqft):	28
Spray Pattern:	Variable Lace
Dry Time:	1 -2 minutes
Bonding Range:	1-10 mn. (1 surface) – 1-60 mn (2 surfaces)
Shear Adhesion Failure Test - SAFT <sup>(1)</sup> :	230F
Flammable Solvent:	Yes
Flammable Propellant:	Yes

<sup>(1)</sup>SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90F and ramped 10F every 10 mn. until complete failure.

### Available Sizes

Container Size	3M Stock Number	UPC Number
24 Fl. Oz. (Net Wt. 18.1 oz)	62-4943-4950-9	00-021200-30026-4

# 3M

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<b>Storage</b>	Store product at 60°-80°F (16°-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a "first in-first out" basis.
<b>Shelf Life</b>	When stored at the recommended conditions in original, unopened container, this product has a shelf life of 15 months from date of shipment.
<b>Precautionary Information</b>	Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.
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